

Date: Monday, 02/02/2009 1:07:24 PM
User: Julie Dawson

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-775-011
Job Number	: 45423		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D412775011
This Issue	: 02/02/2009 S.O. No. :	Drawing Number	: NCR09-014
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 09/02/2009 Qty: 3 Um: Each
Checked & Approved By	: <u>JUD 09.02.02</u>		
Comment	:		

Additional Product

PRELIMINARY ISSUE

POSITIVE RECALL

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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09.02.02 (3)



Comment: PACKAGING RESOURCE #1
Pull the following from stock:

2.0	D412775011	Door Sill Protective Trim
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)
Door Sill Protective Trim

Pull from stock

B44145 Qty 3

09.02.02 (3)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Form D3602-1 as per eng. preliminary dwg D3602.
Use the white aircraft in eng lab for reference for the radius, and form.

FF 09/03/17

88 09/01/05

M-L 09/02/05

(3)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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ENGINEERING APPROVAL



Comment: INSPECT WORK TO CURRENT STEP

09.03.17

09.03.17 (3)

09.03.17

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

9/3/18

CH6001

1 new paperwork required, please.

Identify and stock using the new batch #.
Re-identify the paperwork with the new batch # as well
Location: 33 Rev B

JUD 09.03.17 (3)

SP

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Drawing Name: D412-775-011

Job Number: 45423

Part Number: D412775011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/19 J

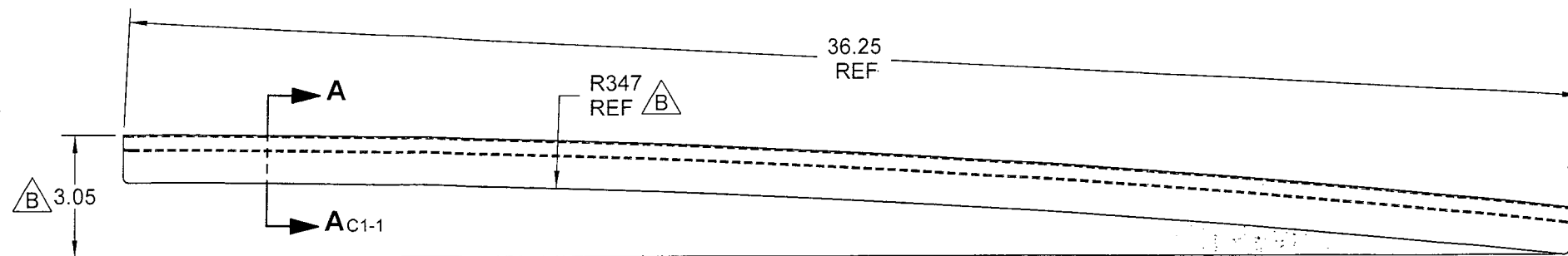
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

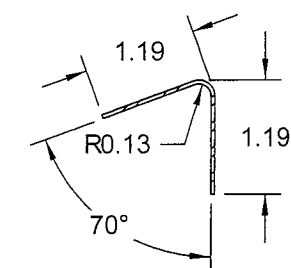


MF 09-03-18

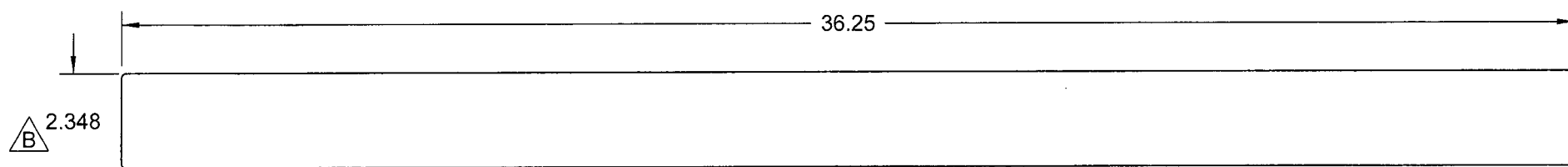
POSITIVE RECALL
EFFECTIVE 08.02.05 AUTH
RELEASED DATE 09/03/16
09.03.19



D3602-1 ANGLE
(MAKE FROM D3602-1F)



SECTION A-A C7-1
SCALE 2X



D3602-1F FLAT PATTERN

R0.13
TYP

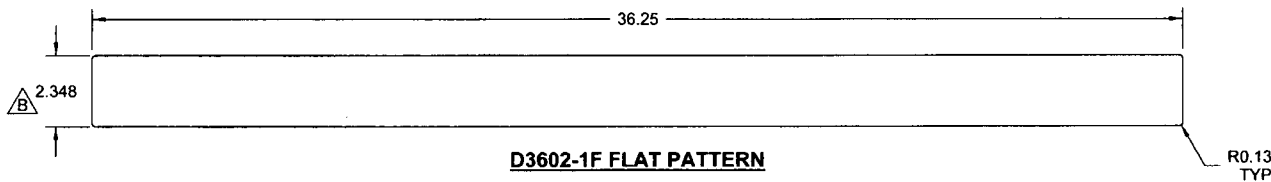
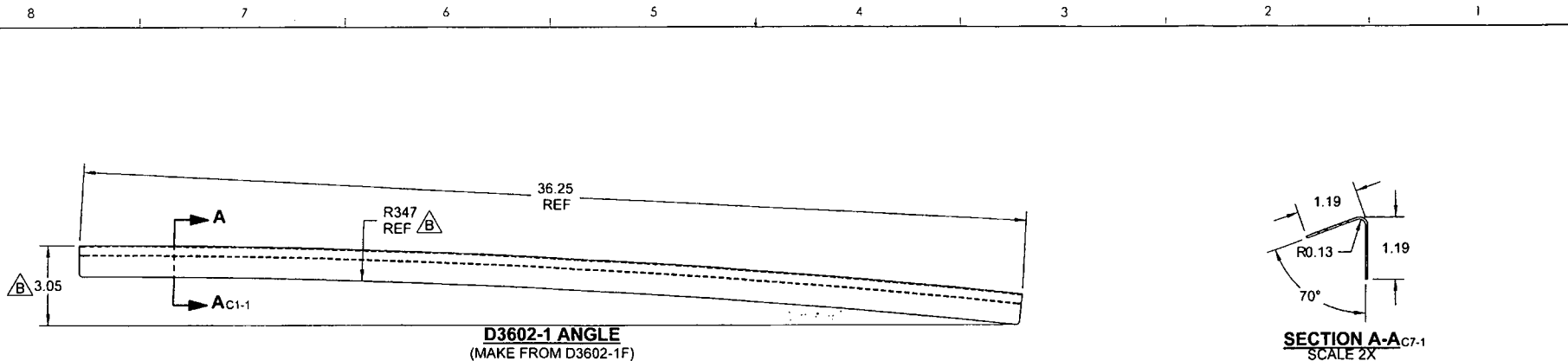
Wp 45423

PRELIMINARY ISSUE
09.02.02 PER
ECN#09-5110

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 20 GAUGE, 0.038 THICK, PER AMS 5513 OR AMS 5524, REF. DART SPEC. M304S20GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N "D3602-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.97 lbs

B	ADDED ROUNDED SHAPE: R347 REF AND 3.05; 2.348 WAS 2.328. REF: NCR#09-014	MB	09.02.02
A	NEW ISSUE	MB	07.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3602	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	NTS
DATE	09.02.02	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RELEASED
6/6/11

REFERENCE 111

- NOTES:
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DE APPR.			
DATE	09.02.02		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3602
REV. B
SHEET 1 OF 1
TITLE ANGLE
SCALE NTS

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